

In-Situ Gel: Popular Novel Sustained Release Technique

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ABSTRACT:

Nowadays controlled and sustained drug delivery has become popular in upcoming pharmaceutical products and a wide research has been done to achieve much better drug product efficacy and safety The 'in situ gel' system has emerged as one of the best novel drug delivery systems; it helps for the sustained and controlled release of the drugs by its special characteristic feature of 'Sol to Gel' transition. The main aim of pharmacotherapeutics is the attainment of effective drug concentration at the intended site of action for a sufficient period of time to elicit the response. In situ gelling system is a formulation that is in solution form before entering in to the body, but it will change to gel form under various physiological conditions. There are various polymers which under go in situ gel forming and potentially used for various routes of drug administration. There are several applications and advantages of in situ gelling system in today's life. Pectin, gellan gum, chitosan, alginic acid, guar gum, carbopol, xyloglucan, xanthan gum, HPMC, poloxamer etc. are some of natural polymers used for in situ gelling system. In situ gels has become an outstanding among novel drug delivery system (NDDS) in recent years due to its pros like sustained and prolonged drug action, improved patient compliance and reduced frequency of administration of the drug as compared to conventional drug delivery system (DDS). There are several applications and advantages of in situ gelling system in today's life. This review mainly focus on introduction to in situ gel, its mechanism, various polymers used and its applications.

KEYWORDS: in situ gel, novel drug delivery system, polymers, pharmacotherapeutics.

I. INTRODUCTION

GELS:

Gels are semisolid system which contains both solid and liquid components. It consists of three dimensional solid network [3].

In-situ is a Latin phrase which translated is literally as "in position". In-situ gel drug delivery are in solution form before administration in the body, but once administered undergoes gelation insitu, to form gel. Gelation occurs due to cross linking of polymer chain through covalent and noncovalent bond formation [6]. In-situ gelling system has become one of the best among the novel drug delivery system due to its sustained and controlled release action, improved patient compliance and comfort, reduced frequency of dosing [1,2]. In situ gel formation occurs due to one or combination of different stimuli or triggering mechanisms like change in pH, temperature or solvent exchange, ionic cross linkage, ionization, UV irradiation[3]. In-situgel forming system via different route such as oral, nasal, ophthalmic etc. can be formulated. The system basically utilizes polymers that undergo transformation from sol to gel like consistency, due to the change in physicochemical properties [8].

- Over the past 30 years greater attention has been focused on the development of controlled and sustained drug delivery systems. The goal in designing these systems is to reduce the frequency of dosing or to increase the effectiveness of the drug by localization at the site of the action.
- Amongst the extensive research has been carried in designing of polymeric drug delivery systems, the development of in situ gel systems has received considerable attention over the past few years. These systems are capable of releasing the drug in a sustained manner maintaining relatively constant plasma profiles and they are liquid at room temperature but undergo gelation when in contact with body fluids or change in pH. This is a characteristic property of temperature dependent, pH dependent and cation induced gelation. In situ gel forming drug delivery is a type of mucoadhesive drug delivery system.[4]



In contrast to very strong gels, they can be easily applied or used in liquid form to the site of drug absorption, where, they swell to form a strong gel that is capable of prolonging the residence time of the active substance. Both natural and synthetic polymers can be used for the production of in situ gels

Advantages of in-situ gelling system[6, 3]

- It shows various advantages like
- Ease of administration.
- Improved patient compliance.
- Reduced dosing frequency.
- ➢ Site specificity and local action.
- Increased bioavailability.
- Sustained and prolonged release.
- It can also be administered to unconscious patient.

Disadvantages of in-situ gelling system[8]

- > It requires an elevated level of fluids
- > Only small doses can be administered

- The solution dorm of drug is more susceptible to degradation.
- Due to chemical degradation, there is a chance of instability.
- It may results in premature dissolution due to low mechanical strength.
- Importance of in-situ gelling system [1, 2]
- It helps for the controlled and sustained release of the drug by its special 'Sol Gel transition.'
- It helps to reduce frequency of drug administration.
- Low drug dose required and there will be no drug accumulation and no side effects.
- More bioavailability of the drug.
- Increased residence time of the drug due to gel formation.
- The in situ gelling decreases wastage of the drug.
- Reduced systemic absorption of drug drained through the nasolacrimal duct may result in some undesirable side effects.

I. Classification of in-situ drug delivery systems



iii. Approaches for forming in-situ gels

There are 4 triggering mechanisms for in-situ gelling of biomaterials

1. In situ gel formation due to physiological stimuli

- a. Temperature triggered in situ gel systems
- b. pH triggered in situ gelling systems

2. In situ gel formation due to ion-activated system

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3. In situ gel formation due to physical

- mechanism
- a. Swelling
- b. Diffusion

4. In situ gel formation due to chemical reactions

- a. Ionic cross-linking
- b. Enzymatically cross linking
- c. Photo-polymerization

1. In situ gel formation due to physiological stimuli

There are some polymers which undergo large and unexpected physical and chemical changes in response to small external variation or changes in their environmental conditions. Such polymers are called Stimuli-responsive polymers [3].

Some examples of multi-stimuli responsive in-situ gelling system.

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Model drugs	Polymers	Stimuli	Major finding		
Sparfloxacin ²⁹	Sodium alginate and methylcellulose	Ion and pH sensitive	Rapid gelation upon raising pH to 7.4, in vitro sustained drug release over period of 24 h, significantly enhanced		
			corneal permeation.		
Nepafenac ⁴⁸	Carboxymethyl chitosan (CMC) and poloxamer	pH-induced and thermo-sensitive	The gelation temperature of 32–33 °C and retarding the drug diffusion rate was observed.		
Timolol ⁴⁹	Chitosan with gellan gum	pH-sensitive and ion-activated polymer	Enhanced transcorneal drug permeation and prolonged the retention at the corneal site.		
Levofloxacin ⁵⁰	Sodium alginate and chitosan	Ion and pH- triggered	Better retention time was observed.		
Ciprofloxacin ⁵¹	Carbopol/HPMC and Poloxamer	pH-induced and thermo-sensitive	Improved therapeutic efficacy and offers sustained release of the drug over an 8 h period.		

a. Temperature triggered in situ gel system

Temperature sensitive polymers are most widely studied class of environmentally responsive polymer systems in drug delivery. This is because change in temperature is easily applicable on both in vivo and in vitro, and controlling of temperature is also very easy. In this system, gelling of solution is triggered by body temperature, thus sustaining the drug release and no need of external heat. These hydrogels are in liquid form at room temperature (20- 25°C) and undergo gelation when comes in contact with body fluid (35-37°C) (Fig.1). The use biomaterial whose transition from sol-gel induced by increase in temperature is an amazing way to approach in situ formation. The best critical temperature range for such systems is ambient and physiologic temperature; so there is no need for external heat, as gelation is triggered by body heat. There are three type of temperature induced system:

ТҮРЕ	EXAMPLE
Negative thermo sensitive	Poly (N-isopropyl acrylamide)
Positive thermo sensitive	polyacrylic acid
Thermally reversible	Poloxamer, pluronics, tetronics





b. PH triggered in-situ gelling systems;

In this system gelling is triggered due to pH changes. PH sensitive polymers or pH responsive are used in this method. In pH sensitive polymers includes pendant acidic or basic groups that either accept or release protons in counter to changes in environmental ph. The large number polymers of the ionizable groups are known as poly electrolytes. The poly electrolytes are present in the formulation causes increase in external pH that results into swelling of hydrogel that forms in situ gel.

Some suitable polymers for this approach

Cellulose acetate phthalate (CAP), carbomer and its derivatives, polyethylene glycol (PEG), pseudo latexes and poly methacrilic acid (PMC) etc. (2, 3)



Fig. 2: mechanism of PH triggered in-situ gel system

2. In situ gel formation due to ion activated system

Here, gelling of the biomolecules solution is induced by the change in ionic strength. It is assumed that in ion activated system the osmotic gradient across the surface of the gel determines the rate of gelation. Polymers that shows osmotically induced gelation include gelrite or gellan gum, hyaluronic acid, alginates, etc. (3, 2)

Model Drug	Polymers		Major fin	ding					
Gatifloxacin ⁴³	Alginate	with	A higher	ocular	bioa	vailability	and	exte	ended
	HPMC		residence	time	in	aqueous	hum	ıor	than

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		conventional ophthalmic solutions.	
Fluconazole ⁴⁴	HPBCD complexed Showed effective control of fluconazole relea		
	gellan gum and k-	and good Bioadhesive properties.	
	carrageenan		
Acetazolamide ⁴⁵	Gellan gum with	Enhanced therapeutic efficacy and more extended intraocular pressure lowering effect	
	HPMC or carbopol.	compared to that of marketed eye drops and oral	
		tablet.	
Terbinafine	Gellan gum	Significantly higher C max, delayed t max, and	
hydrochloride 46		prolonged mean residence time and increased	
		bioavailability.	

3. In situ gel formation due to physical mechanism

a. Swelling: In-situ gelling occurs when the material absorbs water present in the surrounding environment and then expands to occupy desired space. Example of such a substance is myverol 18-99 (glycerol mono-oleate)

b. Diffusion: This method involves diffusion of solvent from polymer solution into surrounding tissue and results in precipitation or solidification of polymer matrix. N methyl pyrrolidone (NMP) has shown to be useful solvent for this system.

4. In situ gel formation due to chemical reaction a. Ionic cross-linking

There are some ion sensitive polysaccharides which fall into the class of ionsensitive ones, such as gellan gum, pectin, sodium alginate which undergo phase transition in presence of various ions. An anionic polysaccharide, Gellan gum, undergoes in situ gelling in presence of mono- and divalent cations, i.e. Ca2+, Mg2+, K+ and Na+. Gelation of the low-methoxy pectin's can be caused by divalent cations, especially ca2+.

b. Enzymatically cross linking

Enzymatic cross linking is most suitable and convenient method that can be used in formulation of in-situ gelling system. In this method gelling occurs by cross linking with the enzymes which are present in the body fluids. In situ formation catalyzed by natural enzymes has not been studied and investigated widely but it possesses some advantages over chemical and photochemical approaches. For example, under physiologic conditions, an enzymatic process works efficiently without need for potentially harmful and destructive chemicals such as monomers and initiators. Modifying the amount of enzyme provides a convenient and suitable mechanism for controlling the rate of gel formation, which allows the mixture to be injected before gel formation. [3, 2].

c. Photo-polymerization

Electromagnetic radiations are used in photo-polymerization method during formation of in situ gelling system. A solution of reactive macromere or monomers and invader can be injected into a tissues site for gelling process. The most suitable polymers for photo polymerization are the polymers that undergo dissociation by polymerisable functional group in the presence of photo initiator like acrylate or similar monomers and macromeres that are typically long wavelength ultraviolet and visible wavelengths are used. Short wavelength ultraviolet have limited penetration of tissue and biologically harmful so they are not widely used. In this method, ketone, such as 2, 2 dimethoxy-2-phenyl acetophenone, is used as the initiator for ultraviolet photo- polymerization. Camphor Quinone and ethyl eosin initiators are used in visible light systems. [2]

- **ivv.** Ideal characteristics of polymers for preparation of in situ gel[14, 15]
- The polymer should be capable of adhering to the mucous membrane.
- It should be well compatible and should not provide any toxic effects.
- ▶ It should have pseudo plastic behavior.
- The polymer should be capable of decreasing the viscosity with increase in shear rate.
- > Preferred pseudo plastic behavior of polymer.
- Good tolerance and optical clarity is more preferred.
- ▶ It should influence the tear behavior



POLYMER	PROPERTIES
PECTIN[4]	 PROPERTIES Pectin's are a family of polysaccharides, in which the polymer backbone contains mainly, α (1-4)D galacturonic acid residues. Low methoxy pectin's (degree of esterification <50%) in presence of free calcium ions readily forms gels in aqueous solution, which crosslink the galacturonic acid chains in a manner described by eggbox model. Pectin used mainly for these formulations is due to its water solubility, so organic solvents are eliminated in the formulation. Divalent cations present in the stomach, carry out the transformation of pectin to gel form when it is orallyadministered(11)
GUAR GUM[14]	 Guar gum is also known as guaran of naturally occurring gum which is obtained from the endosperm of the seed. Guar gum is insoluble in hydrocarbons, fats, esters, alcohols and ketones but soluble in water. These show its dispersibility in both cold and hot water that it is soluble in both cold and hot water to form colloidal solution at low amount. Guar gum has derivatives are used in targeted delivery systems in the formation of coating matrix systems, nano-microparticles and hydrogels. It can also be used as a polymer in matrix tablets which shows controlled release.
CARBAPOL[4,5]	 Carbopol is a polyacrylic acid (PAA) polymer, also known as PH dependent polymer which changed to gel as the pH is raised from 4.0 to 7.4. Carbopol stays in solution form at acidic pH but transform into a low viscosity gel at alkaline Ph. HPMC is generally used in combination with carbopol to enhance viscosity of carbopol solution, and to reduce the acidity of the solution.
XYLOGLUCAN[8]	 Xyloglucan is also called as tamarind gum as it is obtained from endosperm of tamarind seeds (3). Xyloglucan consists of three different oligomers like heptasaccharide, octasaccharide, nonsaccharide, which differ in number of galactose side chain. It is potentially used in oral, rectal, ocular drug delivery due to its non- toxic, biodegradable and biocompatible property. Various water soluble polymers such as: carbopol system- hydroxypropylmethylcellulose system, poly (methacrylic acid)-poly (ethylene glycol) come under the class of pH-induced in-situ precipitating polymeric systems.(6)
GELLAN GUM[2.5]	Gellan gum (Gelrite) is a linear, anionic



	 deacetylated exocellular polysaccharide secreted by the microbe Pseudomonas elodea with a tetra saccharide repeating unit of one α-L rhamnose, one β-D-glucuronic acid and two β-D-glucuronic acid residues. > Gelation of gellan gum is temperature dependent or cation induced. > This gelation involves formation of double helical junction zones followed by aggregation of the double helical segments which gives rise to a 3-dimensional network by complexation with cations and helical provide the double helical segments which gives rise to a 3-dimensional network by complexation with cations and helical provide the double helical segments which gives rise to a 3-dimensional network by complexation with cations and helical provide the double helical segments which gives rise to a 3-dimensional network by complexation with cations and helical provide the double helical provide the
	hydrogen bonding with water.(3)
ALGINIC ACID[4]	 Alginic acid is a linear block copolymer polysaccharide consisting of β-D-mannuronic acid and α-L-guluronic acid residues joined by 1, 4-glycosidic linkage. Depending on the algal source, the proportion of each block and the arrangement of blocks along with
	the molecule varies.
	\blacktriangleright Dilute aqueous solutions of alginates form firm gels on addition of di- and tri-valent metal ions by a cooperative process involving consecutive glucoronic residues in the α -L- guluronic acid blocks of the alginate chain.
	Alginic acid is mucoadhesive, biodegradable
	and non-toxic polymer, due to which it is widely used
	as a vehicle for ophthalmic in situ gelling system.(6)
XANTHUM GUM[5]	 Xanthum gum is a high molecular weight extra cellular polysaccharide produced by the fermentation of the gram negative bacteria Xanthomonas campestris. The primary structure of this naturally obtained cellulose derivative contains a cellulose backbone (β-D-glucose residues) and a trisaccharide side chain of β-D- mannose-β-D-guluronic acid-α-D-mannose attached with alternate glucose residues of the main chain. The anionic character of this polymer is due to
	the presence of both glucuroniacid and pyruvic acid
CHITOSAN[9]	 Chitosan is a biodegradable, thermo sensitive, polycationic polymer obtained by alkaline deacetylation of chitin, a natural component of shrimp and crab shell. Chitosan is a biocompatible pH dependent cationic polymer, which remains dissolvedin aqueous solutions up to a pH of 6.2(7) Neutralization of chitosan aqueous solution to a pH exceeding 6.2leads to the formation of a hydrated gel like precipitate. The pH gelling cationic polysaccharides solution are transformed into thermally sensitive pH
	dependent gel forming aqueous solutions, without any chemical modification or cross linking by addition of polyol salts bearing a single anionic head such as glycerol, sorbitol, fructose or glucose phosphate salts to chitosan aqueous solution.(7)



HPMC[4]	Cellulose consists of glucan chain which has
	repeating β -(1, 4)-D-glucopyranose unit.
	Some natural polymers like HPMC, MC and
	EC exhibit temperature sensitive sol-gel phase
	transition.
	Cellulose material will increases its viscosity
	when temperature will decreases while its derivatives
	like HPMC, MC, will increase its viscosity when
	temperature is increased.
	\triangleright MC is a natural polymer composed of native
	cellulose with alternate methyl substitution group on its
	chain.
	\blacktriangleright At low temperature (30C) solution is in liquid
	form and when temperature is increases (40-50C) and
	gelation occurred.(4)
POLOXAMER[5]	Poloxamer are water soluble tri-block
- L-J	copolymer.
	\searrow It consists of two polyethylene oxide (PEO)
	and polypropylene oxide (PPO) core in an ABA
	configuration(4)
	Pluronics or Polovamers consists of more than
	30 different non ionic surfactants
	\sim There is situated formation is based on
	temperature change
	These are tribleal appalament consisting of
	These are unblock coporyments consisting of netw (ovverthylene) and netw (ovvertexplane) write that
	pory (oxyethylene) and pory (oxypropylene) units that
	undergo alteration in solubility with alteration in
	surrounding temperature.
	Pluronic F21/ gives colorless and transparent
	gel, and is one of the most commonly used polymer in
	pharmaceutical technology.
	A concentration of 20% weight of Pluronic
	F217 at 25°C is required for gelation. The solution
	behaves as a mobile viscous liquid at room temperature
	(25°C), which is altered into a semisolid transparent gel
	at body temperature (37°C).(3)

v.FORMULATION	OF INSITU
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TYPE	API	POLYMER	
FOR OPTHALMIC[25]	Moxifloxacin hydrochloride	HPMC 50 LV	
	Linezolid	HPMC K 4M	
	Gatifloxacin	Xanthan gum	
		Hydroxyl ethyl	
		cellulose	
		Carbopol 934P	
FOR NASAL[24]	Vitamin B12	Pluronic F68	
	Chlorpheniramine maleate	Pluronic F127	
	Ondansentron	Carbopol 934P	
	Flumarizine hydrochloride	Chitosan	
	zolmitriptan	Gellan gum	
	Salbutamol sulphate		
FOR PARENTRAL[56]	Gatifloxacin	Sodium alginate	
	Doxycylin Gellan gum		
	Leuprolide	Alginic acid	



		Poloxamer Pluronic F127
FOR ORAL[4]	Clotrimazole Ofloxacin Nifedipine Roxatidine Omeprazole diltiazem	Gellan gum Chitosan Carbopol Xanthan gum

vi.Method of preparation

1. Solution polymerization or cross linking [4]

In this method, multifunctional cross linking agents are mixed with ionic or neutral monomers. The polymerization is initiated thermally or by UV light or by redox initiator system. Solvent present minimizes the temperature control problem as well as serves as heat sink. The finished hydrogels requires washing with distilled water for removal of the unreacted materials, cross linking agent and the initiator. One of the best example of this method is poly (2-hydroxyethyl methacrylate) hydrogels from hydroxyethyl methacrylate, using ehtylene glycol dimethacrylate as cross linking agent.





2. Suspension polymerization[5]

This method is widely used for preparation of spherical hydrogel microparticles with size ranging from 1µm to 1mm. In this method, the monomer solution is dispersed in the non- solvent forming fine droplets, which are stabilised by addition of stabilizer. The initiation of the polymerization is by thermal decomposition of free radicals. The prepared microparticles require further washing to remove unreacted monomers, cross linking agent and initiator. Hydrogel microparticles of poly (vinyl alcohol) and (hydroxyl ethyl methacrylate) have been prepared by suspension polymerization method.

3. Polymerization by irradiation [6]

High energy radiations such as gamma and electron beam are used to prepare the

hydrogels of unsaturated compounds. The irradiation of aqueous polymer solution results in the formation of radicals on the polymer chains, which results in formation of microradicals. Recombination of the microradicals on different chains results in the formation of covalent bonds, and finally a cross linked structure is obtained. Polymerization microradicals may interact with oxygen during radiation, that's why radiation is performed in an inert atmosphere using nitrogen or argon gas. Example of this method include poly (vinyl alcohol), poly (ethylene glycol) and poly (acrylic acid).

4. Chemically crossed linked hydrogels [3]

Polymers which contain functional groups like - OH, -COOH, -NH2 are soluble in water. Due to presence of such functional groups on the



polymer chain, it can be used to prepare hydrogels by forming covalent linkages between polymer chains and complimentary reactivity, such as amine-carboxylic acid, isocyanate -OH or -NH2 or by Schiff's base formation. Gluteraldehyde can be used as a cross linking agent for preparation of hydrogels of polymers containing -OH groups such as poly (vinyl alcohol) and also polymers containing amine groups (albumin, gelatin, polysaccharides). This cross linking agent reacts with the functional groups present on the polymer via addition reaction. Since cross linking agents are highly toxic, unreacted agents have to be extracted. Also the reaction has to carried out in organic solvents since water can react with the cross linking agent. The drugs are loaded after the formation of hydrogel, hence the release is typically first order

5. Physically cross linked hydrogel[4]

Almost all of the covalent cross linking agents are known to be toxic, even in small traces. Hence to overcome this problem and to avoid a purification step, hydrogels are prepared by reversible ionic cross linking. Chitosan, a polycationic polymer reacts with positively charged components, either ions or molecules forming a network through ionic bridges between the polymeric chains. In case of anionic molecules, phosphate containing groups, particularly sodium triphosphate is widely studied. Ionic cross linking is an effortless and easy-going procedure. Compared to covalent cross linking, no auxillary molecules such as catalysts are required. Chitosan is also known for forming polyelectrolyte complex with poly (acrylic acid).

vii Evaluation and characterization [5]

Following parameters are used for evaluation and characterization of in situ gel: 1) Clarity

The clarity of the formulated solution is determined by visual inspection under black and white background.

2) Texture analysis

The firmness, consistency and cohesiveness of hydrogels are examined using texture analyzerwhich significantly indicates the syringeability of solution so that the formulation can be easily administered in vivo. Higher values of adhesiveness of gels are required to maintain an intimate contact with surface.

3) PH of gel

Formulation is taken in a beaker and 1ml NaOH added dropwise with continuous stirring, pH is checked by using pH meter.

4) Sol-Gel transition temperature and gelling time

For in situ gelling systems with thermoreversible polymers, the sol-gel transition temperature may be defined as the temperature at which the phase transition of sol meniscus is first noted when kept in a sample tube at a specific temperature and then heated at a specific rate. Gel formation is indicated by a lack of movement of meniscus on tilting the tube.

5) Gel strength

This parameter is evaluated using a Rheometer. Depending on the mechanism of gelling of the gelling agent used, a defined amount of gel is prepared in a beaker form the sol form. This gel containing beaker is raised at a definite rate, so pushing a probe slowly through the gel. The changes in the load on the probe are measured as a function of depth of immersion of the probe below the gel surface.

6) Rheological studies

This is one of the important parameter to be evaluated for in situ gels. Viscosity and rheological properties of in situ gelling drug delivery systems are assessed using Brookfield rheometer, or some other viscometers like Ostwald's viscometer. The viscosity of in situ gelling systems should be such that no difficulties are encountered during their administration by the patient, especially in parenteral and ocular administration. The formulation should have viscosity of 5-1000 mPas.

7) High performance liquid chromate- graphy

The HPLC system if used in reversed phase mode.

8) Drug-polymer interaction study and thermal analysis

Interaction studies are performed with Fourier Transform Infra-Red (FTIR) spectroscopy. During gelation process, the nature of interacting forces can be determined using thistechnique by employing KBr pellet method. Thermo gravimetric analysis (TGA) can be used for in situ gelling system to determine the percentage of water in hydrogel. Differential scanning calorimetry (DSC)



used to observe if there are any changes in thermograms as compared to pure active ingredients used for gelation.

9) In vitro drug release studies

For the in situ gel formulations administered by oral, ocular or rectal routes, the drug release studies are done by using plastic dialysis cell. The cell is made up of 2 half cells, donor compartment and receptor compartment and both these compartments are separated with the help of cellulose membrane. The sol form of the formulation is sited in the donor compartment. The assembled cell is then shaken horizontally in an incubator. The total volume of the receptor solution is analyzed for the drug release using analytical methods. For injectable in situ gels, the formulation is sited into vials containing receptor media and placed in a shaker water bath at required temperature and oscillation rate, samples are withdrawn periodically and analyzed.

10) Antimicrobial activity

Antimicrobial studies are carried out to determine the biological activity of sol-gel- system against microorganisms. This is done using agar diffusion medium employing 'Cup Plate Techniques'. The microbial growth of bacteria is measured by concentration of antibiotic and compared with that produced with known concentrations of standard preparation of antibiotic and carried out the microbial assay serial dilution method is employed.

11) Sterility Testing

Sterility testing is carried out as per IP 1996. The formulation is incubated for not less than 14 days at 30-35°C in the fluid thioglycolate medium to find the growth of bacteria and at 20-25°C in Soya casein digest medium to find the growth of fungi in formulations.

12) Accelerated stability studies

Formulation is replaced in amber colored vials and sealed with aluminum foil for the short term accelerated study at 40 ± 2 °C and 75 ± 5 % RH as per International Conference of Harmonization (ICH) Guidelines. Sample is analyzed at every month for clarity, pH, gelling capacity, drug capacity, drug content, rheological evaluation and in vitro dissolution.

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